

POWER CONTROLLERS



400



Measure up



CHAUVIN ARNOUX GROUP

Founded in 1893 in Paris, France, Chauvin Arnoux has succeeded across the centuries **in developing its expertise in the design, manufacture and marketing of measurement instruments for professionals.**

From portable instrumentation to fixed electrical equipment and energy performance systems and from mastery of the entire thermal process chain through to industrial metrology, the **Chauvin Arnoux** Group's offering meets every customer requirement over all sectors (self-employed electricians, industry, government, etc.).

A few figures

- 10 subsidiaries worldwide
- 1.000 employees
- 8 production sites
- 87 R&D departments
- 11 % of revenues invested in R&D



5 expert measurement companies in one Group



Portable test and measurement instrumentation



Metering, measurement and energy performance



Temperature in industrial processes



Metrology and regulatory testing



Design of optical sensors for quality control in the laboratory and on in-line processes

CA PYROCONTROLE

CA Pyrocontrole designs high-accuracy sensors for severe environments and solutions for temperature measurement and control in all thermal process industries.

A wide range of sensors and comprehensive mastery of the industrial process chain make **CA Pyrocontrole** a crucial partner for the nuclear and petrochemicals industries, the glassmaking sector, metallurgy, etc.

Temperature
measurement
& control

Pyrometry
Measurement
instrumentation

Advantages

Usually driven by control loops, **thyristor solid-state relays and power controllers** handle switching of the high power levels necessary for industrial processes. They represent an advantageous alternative to power contactors. Their solid-state design means that there are no problems with wear of the contacts, as encountered with electro-mechanical systems.

This gives thyristor control systems a much longer lifetime with very rapid switching rates on large single or three-phase resistive or inductive loads and great precision. On the top-range models, advanced load limitation, control and monitoring functions make installations equipped with these devices even more reliable.

Applications

The solid-state relays and power controllers in the **THYRITOP** family can be used in multiple sectors of activity and in a wide range of applications, such as:

- Heat treatment furnaces
- Furnaces and processes for the glass industry
- Chemical and petrochemical equipment

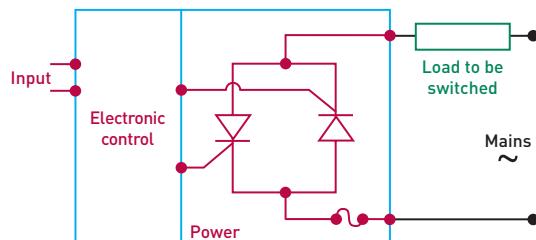
- Retraction tunnels, paint, infrared lamps, thermoforming, drying
- Injection moulding presses, thermoforming equipment
- Industrial food extruders
- Ovens, climatic chambers, autoclaves
- Industrial dryers
- Mould preheaters, ducts

Operating mode

Principle of a thyristor solid-state relay

A thyristor is like a high-power diode which lets the current flow when it receives a control signal on a 3rd electrode, the "gate". To switch an AC current, two anti-parallel thyristors are therefore used.

The load serialized with these thyristors is controlled by means of the gate signal. This is done by electronic circuits which control the trigger according to an index signal usually transmitted by a controller.

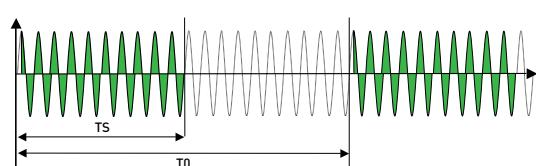


Principle of power Controllers

• Syncopated wave train or TAKT mode

Resistive loads with thermal inertia, resistors or transformer primaries.

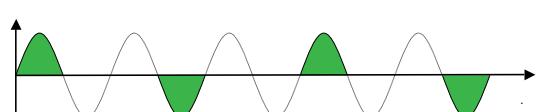
Full wave switching, adjustment of the power by the ratio TS/T0. Delayed activation when conduction is started means that inrush currents can be avoided in the transformers.



• Quick TAKT mode (QTM)

Single-phase resistive loads with low thermal inertia (infrared resistors).

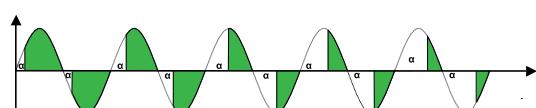
Single-alternation switching with frequent energy input for good thermal stability of the heating element.



• Phase angle or VAR mode

Load with low thermal inertia, resistor or transformer primary or inductor

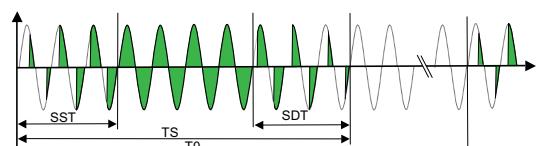
Adaptation of power by means of the trigger angle. Power is constant, but harmonics are present.



• Mixed mode (SSSD)

Resistive loads with thermal inertia, resistor or transformer primary. Gradual start of the phase-angle wave train, then full-wave conduction and gradual stop.

Adjustment of the power by means of the ratio TS/T0. Limits inrush currents.



THYRITOP range | Overview

► Solid-state relays



THYRITOP 1

► page 6

THYRITOP 20

► page 7

Network		
Single-phase	■	H3 / HRL3
Current range	25 A ... 45 A	16 A, 30 A, 45 A, 60 A, 100 A, 130 A, 170 A, 280 A
Voltage range	48 V to 660 V	230 V, 400 V, 500 V
Load		
Constant resistance	■	H3 / HRL3
Operation		
On-off	■	H3 / HRL3
Control		
DC logic voltage	■	H3 / HRL3
Dry contact	-	H3 / HRL3
Functions		
Load fault detection	-	HRL1
Alarm output	-	HRL1
Communication	-	H3 / HRL3
Power fuse	-	H3 / HRL3

Identification of TH 20 models ■ ■

H built-in fast-acting fuse	L load monitoring
R default relay output	3 without display

example:

HRL3 : H: built-in fast-acting fuse -
R: default relay output - L: load monitoring -
3: without display

► Accessories

Multiple accessories are available to upgrade the **THYRITOPs** to meet your needs:
mounting fixture, programming software, communication modules or boards ► page 17



► Selection assistance and training

Pyrocontrole at your service ► page 19

► Power controllers



THYRITOP 30

► page 8

THYRITOP 300

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THYRITOP 400

► page 12

Network	1A	2A	3A	1A	2A	3A	1P	2P	3P
Single-phase	H3 / HRL3 / HRLP3			HRLP2			HRLP1		
Three-phase, 2-phase cut-off		H3 / HRL3 / HRLP3			HRLP2			HRLP1	
Three-phase, 3-phase cut-off			H3 / HRL3 / HRLP3			HRLP2			HRLP1
Current range	16 A ... 350 A			16 A ... 1,500 A			37 A ... 2,900 A		
Voltage range	230 V, 400 V, 500 V			230 V, 400 V, 500 V, 600 V			230 V to 500 V, 690 V		
Load									
Constant resistance	H3 / HRL3 / HRLP3			HRLP2			HRLP1		
Variable resistance	HRL3 / HRLP3			HRLP2			HRLP1		
Transformer and inductor	HRL3 / HRLP3			HRLP2			HRLP1		
Operation									
On-off	H3 / HRL3 / HRLP3	H3 / HRL3 / HRLP3	H3 / HRL3 / HRLP3	HRLP2	HRLP2	HRLP2	HRLP1	HRLP1	HRLP1
TAKT	H3 / HRL3 / HRLP3	H3 / HRL3 / HRLP3	H3 / HRL3 / HRLP3	HRLP2	HRLP2	HRLP2	HRLP1	HRLP1	HRLP1
QTM	H3 / HRL3 / HRLP3			HRLP2					
Phase angle	H1 / HRL1 / HRLP1		H3 / HRL3 / HRLP3	HRLP2		HRLP2	HRLP1		HRLP1
Mixed							HRLP1	HRLP1	HRLP1
Control									
Analogue input	H3 / HRL3 / HRLP3			HRLP2			HRLP1		
Potentiometric input	H3 / HRL3 / HRLP3			HRLP2			HRLP1		
Digital input	H3 / HRL3 / HRLP3			HRLP2			HRLP1		
Functions									
Control of	U, U ²	H3 / HRL3 / HRLP3			HRLP2			HRLP1	
	I, I ²	HRL3 / HRLP3			HRLP2			HRLP1	
	P	HRLP3			HRLP2			HRLP1	
Limitation of	U	H3 / HRL3 / HRLP3			HRLP2			HRLP1	
	I	HRL3 / HRLP3			HRLP2			HRLP1	
	P	HRLP3			HRLP2			HRLP1	
Retransmission		HRL3 / HRLP3			HRLP2			HRLP1	
Load fault detection		HRL3 / HRLP3			HRLP2			HRLP1	
Diagnosis		HRL3 / HRLP3			HRLP2			HRLP1	
Alarm		HRL3 / HRLP3			HRLP2			HRLP1	
Synchronization		H3 / HRL3 / HRLP3			HRLP2			HRLP1	
Communication		H3 / HRL3 / HRLP3			HRLP2			HRLP1	
Power fuses		H3 / HRL3 / HRLP3			HRLP2			HRLP1	

Identification of models



H built-in fast-acting fuse

1 without display or optional display

R default relay output

2 built-in display

L load monitoring

3 without display

P power control

example:

HRLP2 : H: built-in fast-acting fuse - R: default relay output - L: load monitoring - P: power control - 2: built-in display

Solid-state relays | THYRITOP 1

PRODUCT ADVANTAGES

- Economical
- DIN-rail or plate mounting
- Available in stock
- Direct control by our STATOP* controllers



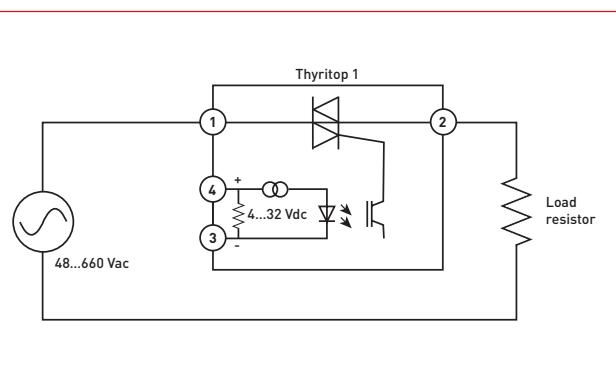
► Description

The **THYRITOP 1** is a single-phase solid state relay with electronic control for resistive loads, $R_{hot} / R_{cold} = 1$. These **very compact units** are particularly **simple** to mount (DIN rail or plate) and can be connected via screw terminals. They enable **very rapid On-Off load control**.

► On-off operation

If a voltage is applied on the input, the electronic circuit commands the two anti-parallel thyristors, according to the wave train principle, which means that this solid-state relay is opened and closed at the zero voltage. If there is no control signal, the thyristors are blocked.

► Connection on screw terminals



► Power circuit

Rated current	25 A and 45 A depending on model
Operating voltage	48 to 660 VAC, single-phase
Network frequency	47 to 63 Hz
Three-phase load control	<ul style="list-style-type: none">• 2-phase cut-off for load without neutral with 2 THYRITOP 1 models• 3-phase cut-off for load with neutral with 3 THYRITOP 1 models
Dielectric strength	2.5 kV

► Control circuit

Control	DC logic voltage 0 V < OFF < 1 V 4 V < ON < 32 V
Voltage drop	1.6 V
Indication	LED (control signal)
Input resistance	3 kΩ
Response time	closure: 0.5 period maximum opening: 0.5 period maximum

► General specifications

Input/output insulation	4 kV
Protection	IP 20
Installation conditions	vertical mounting
Min. distance between 2 relays	22 mm for the 25 A model 45 mm for the 45 A model
Climatic conditions	-20 °C...+80 °C
Compliance	CE

► Dimensions

Model	Dimensions (mm)			Weight (g)
	L	H	W	
25 A	22,5	116	102,8	250
45 A	45	98	102,8	490

► Related products

*STATOP digital temperature controllers.
More than 200 models referenced.

► Please contact us.



REFERENCES

THYRITOP 1 - 48 to 660 V - 25 A	P01646001
THYRITOP 1 - 48 to 660 V - 45 A	P01646002

Solid-state relays | THYRITOP 20

PRODUCT ADVANTAGES

- Resistive loads
- Use from 110 VAC to 500 VAC and from 16 A to 280 A
- Built-in ultra-fast fuse
- Direct control by our STATOP* controllers
- Digital communication via bus modules



► Description / Operation in On-off mode

Same as **THYRITOP 1**

► Power circuit

Power circuit	Single-phase
Rated current	16 A to 280 A depending on model
Rated voltage	230 V, 400 V, 500 V
Network frequency	47 to 63 Hz
Operating voltage	<ul style="list-style-type: none"> -15 % / +10 % of rated voltage -57 % / +10 % of rated voltage with auxiliary power supply (HRL3 model)
Three-phase load control	<ul style="list-style-type: none"> 2-phase cut-off for load without neutral with 2 THYRITOP 20 models 3-phase cut-off for load with neutral with 3 THYRITOP 20 models

► Control circuit

Control	<ul style="list-style-type: none"> DC logic voltage 0 V < OFF < 1 V 3 V < ON < 24 V Dry contact Digital via bus module
Indication	ON LED Load fault LED Internal control signal LED
Input resistance	3.3 kΩ

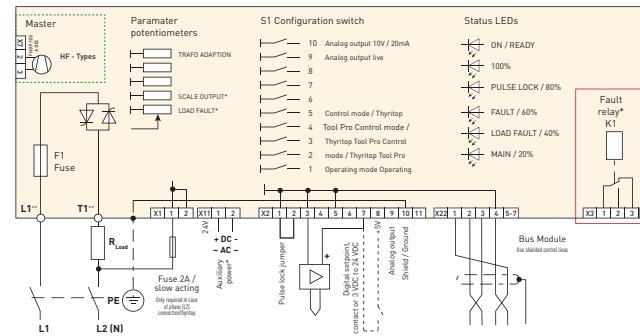
► Application diagram

THYRITOP 20
single-phase models (1S)

For HRL3 models only

For 280 A models only.
230 V fan power supply.

* For HRLP3
** For units < 45 A, mains terminals are labeled 1, load terminals are labeled 2



REFERENCES

1S: Single-phase	Rated current (A)	Rated voltage (V)									Power dissipation (W)	Dimensions (mm)	Weight (kg)			
		230 V			400 V			500 V								
		Rated power (kW)	H3 model ref.	HRL3 model ref.	Rated power (kW)	H3 model ref.	HRL3 model ref.	Rated power (kW)	H3 model ref.	HRL3 model ref.						
	16	3.7	P01646522	P01646549	6.4	P01646531	P01646558	8	P01646540	P01646567	30	20	45	131	127	0.7
	30	6.9	P01646523	P01646550	12	P01646532	P01646559	15	P01646541	P01646568	47	40	45	131	127	0.7
	45	10	P01646524	P01646551	18	P01646533	P01646560	22.5	P01646542	P01646569	48	63	52	190	182	1.7
	60	14	P01646525	P01646552	24	P01646534	P01646561	30	P01646543	P01646570	80	100	52	190	182	1.7
	100	23	P01646526	P01646553	40	P01646535	P01646562	50	P01646544	P01646571	105	180	75	190	190	1.9
	130	30	P01646527	P01646554	52	P01646536	P01646563	65	P01646545	P01646572	150	200	125	320	237	4
	170	39	P01646528	P01646555	68	P01646537	P01646564	85	P01646546	P01646573	210	315	125	320	237	4
	280F	64	P01646529	P01646556	112	P01646538	P01646565	140	P01646547	P01646574	330	350	125	370	237	5

(F): Model equipped with fans

► General specifications

Supervision	<ul style="list-style-type: none"> Internal faults Blown fuse Partial load fault (HRL1)
Alarm	250 V / 6 A relay (HRL1)
Fault indication	Load fault LED (HRL1)
Configuration	Micro-switch, and potentiometers or THYRITOP-Tool software
Insulation	As per EN 50178
Protection	IP 20
Installation conditions	Vertical mounting, power connection at bottom
Climatic conditions	<ul style="list-style-type: none"> -10 °C... +45 °C unventilated models -10 °C... +40 °C HF models -10 °C... +55 °C at reduced current (-2 % of rated current per °C)
Compliance	CE + UL

► Accessories and related products

- Mounting fixture, programming software, communication modules. ▶ page 17
- *STATOP digital temperature controllers. More than 200 models referenced.
▶ Please contact us.



Power controllers | THYRITOP 30

PRODUCT ADVANTAGES

- Resistive and inductive loads
- Use from 110 VAC to 500 VAC and from 16 A to 350 A
- Built-in ultra-fast fuse
- Multiple functions as standard
- Digital communication via modules



► Description

The **THYRITOP 30** models are solid-state power controllers with electronic control for all types of resistive or inductive, single-phase or three-phase loads.

► Operation

The **THYRITOP 30** can operate in three modes:

- syncopated wave train mode (TAKT),
- fast syncopated wave train mode (QTM),
- phase-angle variation mode (VAR).

You can switch very simply between these three modes by means of a micro-switch or by software configuration. This means that users can adapt it to any type of power control, such as resistors with a high hot/cold coefficient, silicon carbide, molybdenum, tantalum, tungsten, primary windings of transformers, etc.

H3 models: resistive loads ($R_{hot} / R_{cold} = 1$)
inductive loads ($B < 1.2 \text{ T}$)

HRL(P)3 models:
resistive loads ($R_{hot} / R_{cold} \leq 6$)
inductive loads ($B < 1.2 \text{ T}$)

► Power circuit

Power circuit	Single-phase or three-phase with 2 or 3-phase cut-off
Rated current	16 A to 350 A
Rated voltage	230 V, 400 V, 500 V
Network frequency	47 to 63 Hz
Operating voltage	<ul style="list-style-type: none">-15 % / +10 % of rated voltage-57 % / +10 % of rated voltage with auxiliary power supply (HRL3 model).

► Control circuit

Analogue	2 configurable analogue inputs: <ul style="list-style-type: none">• 0/4...20 mA ($R_i = 250 \Omega$)• 0...5 V ($R_i = 44 \text{ k}\Omega$)• 0...10 V ($R_i = 88 \text{ k}\Omega$)
Potentiometric	5 k Ω to 10 k Ω
Digital	Via bus module
Other	Logic input for start-up authorization

► General specifications

Control	<ul style="list-style-type: none">• U and U^2 to $\pm 2.5 \%$• I and I^2 to $\pm 1.5 \%$ (HRL3)• P to $\pm 3 \%$ (HRLP3)• No control
Supervision	<ul style="list-style-type: none">• Internal faults• Under or overvoltage• Partial load fault (HRL3)• Under or overcurrent (HRL3)
Alarm	Relay (HRL3)
Fault indication	3 LEDs: fuse, ΔI , ΔU
Retransmission	1 analogue output, 0...10 V or 0/4...20 mA (HRL3)
Auxiliary power supply	24 VAC/DC (HRL3)
Configuration	Microswitch and potentiometers or THYRITOP-Tool Pro software
Insulation	As per EN50178
Protection	IP 20
Installation conditions	Vertical mounting and power connection at bottom
Climatic conditions	<ul style="list-style-type: none">• -10 °C...+45 °C unventilated models• -10 °C...+35 °C HF.. models• -10 °C...+55 °C with reduced current (- 2 % of rated current per °C)
Compliance	CE + UL

► Selection guide

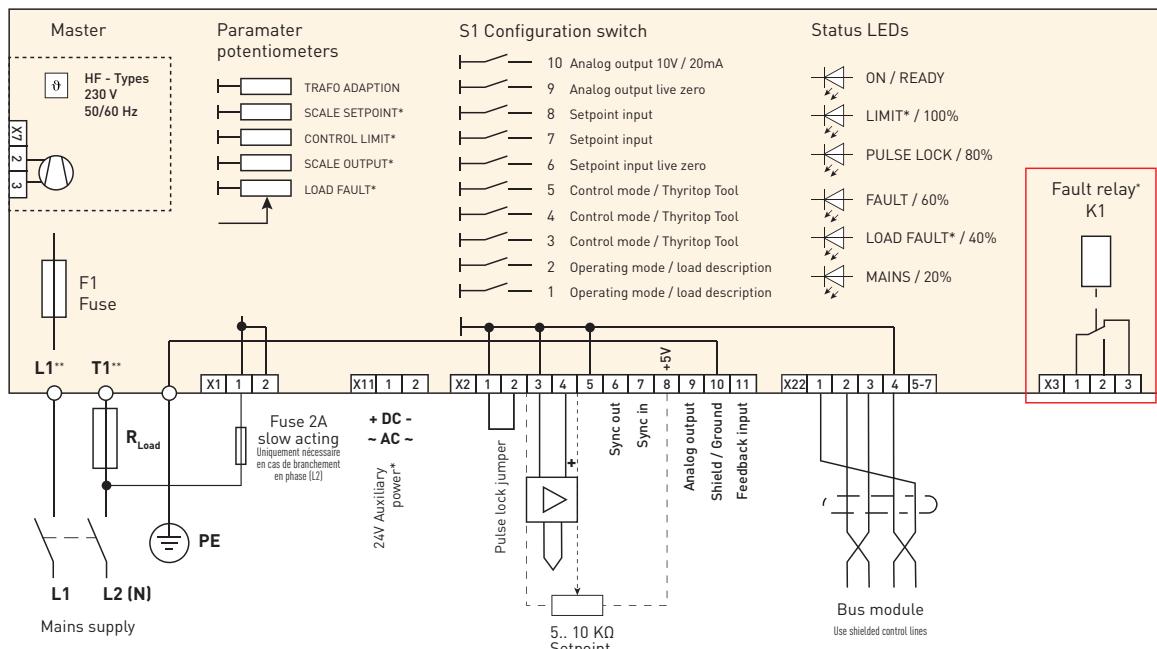
	THYRITOP 30		
	1A	2A	3A
Network			
Single-phase	■		
Three-phase, 2-phase cut-off		■	
Three-phase, 3-phase cut-off			■
Voltage range	230 V, 400 V, 500 V		
Current range	16 A ... 350 A		
Load			
Constant resistance	■		
Variable resistance		■	
Transformer and inductor			■
Operation			
On-off	■	■	■
Syncopated wave train	■	■	■
Fast syncopated wave train	■		
Phase angle	■		■
Control			
Analogue input		■	
Potentiometric input		■	
Digital input		■	
Functions			
U, U^2 control / limitation		■	
I, I^2 control / limitation		■	
P control / limitation		■	
Retransmission		■	
Load fault detection		■	
Diagnosis		■	
Alarm		■	
Synchronization		■	
Communication		■	
Power fuses		■	

■ = H3 / HRL3 / HRLP3

■ = HRL3 / HRLP3

■ = HRLP3

► Application diagram



* For HRL3 and HRLP3

** For units < 45 A, mains terminals are labeled 1, load terminals are labeled 2

Single-phase THYRITOP 30 models (1A)

► Accessories

Mounting fixture, programming software, communication modules. ► page 17

REFERENCES

Circuit	Rated current [A]	Rated voltage (V)												Dimensions (mm)	Weight (kg)				
		230 V				400 V				500 V									
		Rated power [kW]	H3 model ref.	HRL3 model ref.	HRLP3 model ref.	Rated power [kW]	H3 model ref.	HRL3 model ref.	HRLP3 model ref.	Rated power [kW]	H3 model ref.	HRL3 model ref.	HRLP3 model ref.						
1A: Single-phase	16	3,7	P01646802	P01646829	P01646421	6,4	P01646811	P01646838	P01646431	8	P01646820	P01646847	P01646441	30	20	45	131	127	0,7
	30	6,9	P01646803	P01646830	P01646422	12	P01646812	P01646839	P01646432	15	P01646821	P01646848	P01646442	47	40	45	131	127	0,7
	45	10	P01646804	P01646831	P01646423	18	P01646813	P01646840	P01646433	22,5	P01646822	P01646849	P01646443	48	63	52	190	182	1,7
	60	14	P01646805	P01646832	P01646424	24	P01646814	P01646841	P01646434	30	P01646823	P01646850	P01646444	80	80	52	190	182	1,7
	100	23	P01646806	P01646833	P01646425	40	P01646815	P01646842	P01646435	50	P01646824	P01646851	P01646445	105	200	75	190	190	1,9
	130	30	P01646807	P01646834	P01646426	52	P01646816	P01646843	P01646436	65	P01646825	P01646852	P01646446	150	200	125	320	237	4
	170	39	P01646808	P01646835	P01646427	68	P01646817	P01646844	P01646437	85	P01646826	P01646853	P01646447	210	315	125	320	237	4
	280 F	64	P01646809	P01646836	P01646428	112	P01646818	P01646845	P01646438	140	P01646827	P01646854	P01646448	330	350	125	370	237	5
2A: Three-phase, 2-phase cut-off	350 F	81	P01646810	P01646837	P01646430	140	P01646819	P01646846	P01646440	175	P01646828	P01646855	P01646450	430	500	125	400	261	8,4
	16	-	-	-	-	11	P01646856	P01646874	P01646451	14	P01646865	P01646883	P01646461	60	20	90	131	127	1,4
	30	-	-	-	-	21	P01646857	P01646875	P01646452	26	P01646866	P01646884	P01646462	94	40	90	131	127	1,4
	45	-	-	-	-	31	P01646858	P01646876	P01646453	39	P01646867	P01646885	P01646463	96	63	104	190	182	3,4
	60	-	-	-	-	42	P01646859	P01646877	P01646454	52	P01646868	P01646886	P01646464	160	80	104	190	182	3,4
	100	-	-	-	-	69	P01646860	P01646878	P01646455	87	P01646869	P01646887	P01646465	210	200	150	190	190	3,8
	130	-	-	-	-	90	P01646861	P01646879	P01646456	112	P01646870	P01646888	P01646466	300	200	250	320	237	8
	170	-	-	-	-	118	P01646862	P01646880	P01646457	147	P01646871	P01646889	P01646467	420	315	250	320	237	8
3A: Three-phase, 3-phase cut-off	280 F	-	-	-	-	194	P01646863	P01646881	P01646458	242	P01646872	P01646890	P01646468	660	350	250	393	237	11
	350 F	-	-	-	-	242	P01646864	P01646882	P01646460	303	P01646873	P01646892	P01646469	860	500	250	430	261	16,7
	16	-	-	-	-	11	P01647000	P01647018	P01647036	14	P01647009	P01647027	P01647045	90	20	135	131	127	2,1
	30	-	-	-	-	21	P01647001	P01647019	P01647037	26	P01647010	P01647028	P01647046	141	40	135	131	127	2,1
	45	-	-	-	-	31	P01647002	P01647020	P01647038	39	P01647011	P01647029	P01647047	144	63	156	190	182	5,1
	60	-	-	-	-	42	P01647003	P01647021	P01647039	52	P01647012	P01647030	P01647048	240	80	156	190	182	5,1
	100	-	-	-	-	69	P01647004	P01647022	P01647040	87	P01647013	P01647031	P01647049	315	200	225	190	190	5,7
	130	-	-	-	-	90	P01647005	P01647023	P01647041	112	P01647014	P01647032	P01647050	450	200	375	320	241	12
	170	-	-	-	-	118	P01647006	P01647024	P01647042	147	P01647015	P01647033	P01647051	630	315	375	320	241	12
(F): Model equipped with fans	280 F	-	-	-	-	194	P01647007	P01647025	P01647043	242	P01647016	P01647034	P01647052	990	350	375	397	241	15
	350 F	-	-	-	-	242	P01647008	P01647026	P01647044	303	P01647017	P01647035	P01647053	1170	500	375	430	261	25,5

(F): Model equipped with fans

Power controllers | THYRITOP 300

PRODUCT ADVANTAGES

- Resistive and inductive loads
- Use from 24 VAC to 600 VAC and from 16 A to 1,500 A
- Built-in ultra-fast fuse
- Built-in human-machine interface
- Power connection via top or bottom
- Digital communication via bus module



► Description

The **THYRITOP 300** models represent the latest generation of power controllers for all types of resistive or inductive loads.

► Operation

The **THYRITOP 300** can operate in four modes:

- On-off (SWITCH),
- Syncopated wave train (TAKT),
- Fast syncopated wave train (QTM),
- Phase-angle variation (VAR).

These modes can be configured via the graphical interface or via software.

This ensures that **users can adapt to all types of power control**, such as resistors with a significant hot/cold coefficient, silicon carbide, molybdenum, tantalum, tungsten, transformer primaries, etc.

► Power circuit

Circuit	Single-phase or three-phase with 2 or 3-phase cut-off
Rated current	16 A to 1,500 A
Rated voltage	230 V, 400 V, 500 V, 600 V
Network frequency	47 to 63 Hz
Operating voltage	From 24 VAC up to the rated voltage +10 %

► Control circuit

Analogue	2 configurable analogue inputs: • 0/4...20 mA ($R_i = 250 \Omega$) • 0...5 V ($R_i = 44 \text{ k}\Omega$) • 0...10 V ($R_i = 88 \text{ k}\Omega$)
Potentiometric	5 k Ω to 10 k Ω
Digital	Via bus module
Other	Logic input for start-up authorization

► General specifications

Control	• U and U^2 to $\pm 1.5 \%$ • I and I^2 to $\pm 1.5 \%$ • P to $\pm 3 \%$ • No control
Supervision	• Internal faults • Partial load fault • Under or overvoltage • Under or overcurrent • Excessive temperature • Fuse blown, etc.

Alarm	1 x relay (250 V / 4 A), configurable
Fault indication	Display on graphical interface + error message
Recording	Up to 64 time/date-stamped events (real-time clock)
Retransmission	3 x configurable analogue outputs (0...10 V or 0/4...20 mA)
Auxiliary inputs / outputs	3 configurable logic inputs/outputs
Auxiliary power supply	110/230 VAC (85-265 VAC) • Internal transformers • Possibility of wiring external transformers
Configuration	Via the graphical interface or the THYRITOP-Tool Pro software
USB interface	For PC connection and back-up/loading of parameters on USB stick
Ethernet interface	For PC connection, built-in Web server for viewing the values in real time
Insulation	As per EN 50178
Protection	IP 20
Installation conditions	Vertical mounting and power connection at top or bottom
Climatic conditions	• Rated current from -10 °C to +40 °C • Reduced current up to +55 °C (-2 % of current per additional °C)
Compliance	CE + UL

► Selection guide

	THYRITOP 300		
	1A	2A	3A
Network			
Single-phase	■		
Three-phase, 2-phase cut-off		■	
Three-phase, 3-phase cut-off			■
Voltage range	230 V, 400 V, 500 V, 600 V		
Current range	16 A ... 1,500 A		
Load			
Constant resistance		■	
Variable resistance		■	
Transformer and inductor		■	
Operation			
On-off	■	■	■
Syncopated wave train	■	■	■
Fast syncopated wave train	■		
Phase angle	■		■
Control			
Analogue input		■	
Potentiometric input		■	
Digital input		■	
Functions			
U, U^2 control / limitation		■	
I, I^2 control / limitation		■	
P control / limitation		■	
Retransmission		■	
Load fault detection		■	
Diagnosis		■	
Alarm		■	
Synchronization		■	
Communication		■	
Power fuses		■	

■ = HRLP2

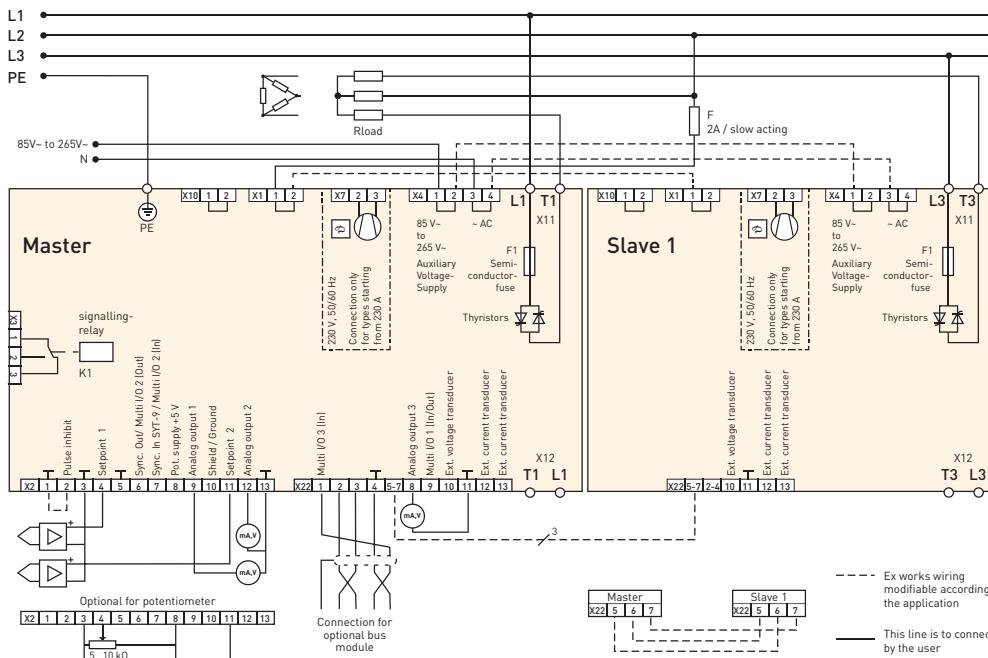
► Application diagram

THYRITOP 300
models with
2-phase cut-off (2A)

► Accessories

Mounting fixture,
programming software,
communication
modules

► page 17



REFERENCES

Circuit	Rated current (A)	Rated voltage (V)								Power dissipation (W)	Fuse (A)	Dimensions (mm)			Weight (kg)		
		230 V		400 V		500 V		600 V				L	H	W			
		Rated power (kW)	HRLP2 model ref.	Rated power (kW)	HRLP2 model ref.	Rated power (kW)	HRLP2 model ref.	Rated power (kW)	HRLP2 model ref.								
1A: Single-phase																	
16	3.7	P01641050	6.4	P01641060	8	P01641074		-		25	20	45	196	193	1.1		
30 F	6.9	P01641051	12	P01641061	15	P01641075		-		40	40	45	196	193	1.1		
45	11	P01641052	18	P01641062	23	P01641076	27	P01641088	60	63	52	276	238	2.2			
60	14	P01641053	24	P01641063	30	P01641077	36	P01641089	70	100	52	276	238	2.2			
100 F	23	P01641054	40	P01641064	50	P01641078	60	P01641090	130	180	54	276	238	2.8			
130	30	P01641055	52	P01641065	65	P01641079	78	P01641091	180	200	125	361	283	7.8			
170	39	P01641056	68	P01641066	85	P01641080	102	P01641092	210	315	125	361	283	7.8			
230 F	53	P01641057	92	P01641067	115	P01641081	-			280	315	125	373	283	8.3		
240 F	-	-	-	-	-	138	P01641093	330	315	125	373	283	8.3				
280 F	64	P01641058	112	P01641068	140	P01641082	-			350	350	125	373	283	8.3		
650 F	-	-	260	P01641071	325	P01641085	390	P01641096	740	900	180	640	395	20			
1000 F	-	-	400	P01641072	500	P01641086	600	P01641097	1400	2x1000	285	550	565	33.5			
1400 F	-	-	-	-	700	P01641087	840	P01641098	1700	4x900	285	550	565	33.5			
1500 F	-	-	600	P01641073	-				1770	4x900	285	550	565	33.5			
2A: Three-phase, 2-phase cut-off																	
16	-	-	11	P01641138	14	P01641152	-			50	20	90	196	193	2.2		
30 F	-	-	21	P01641139	26	P01641153	-			80	40	90	196	193	2.2		
45	-	-	31	P01641140	39	P01641154	47	P01641166	120	63	108	276	238	4.4			
60	-	-	42	P01641141	52	P01641155	62	P01641167	150	100	108	276	238	4.4			
100 F	-	-	69	P01641142	87	P01641156	104	P01641168	260	180	110	276	238	5.6			
130	-	-	90	P01641143	112	P01641157	135	P01641169	360	200	250	361	283	15.6			
170	-	-	118	P01641144	147	P01641158	177	P01641170	420	315	250	361	283	15.6			
230 F	-	-	159	P01641145	199	P01641159	-			560	315	250	373	283	16.6		
240 F	-	-	-	-	240	P01641171	670	315	250	373	283	16.6					
280 F	-	-	194	P01641146	243	P01641160	-			700	350	250	373	283	16.6		
650 F	-	-	450	P01641149	563	P01641163	676	P01641174	1460	900	256	640	395	28.5			
1000 F	-	-	693	P01641150	866	P01641164	1040	P01641175	2820	2x1000	452	550	565	53			
1400 F	-	-	-	-	1212	P01641165	1455	P01641176	3470	4x900	452	550	565	53			
1500 F	-	-	1040	P01641151	-				3550	4x900	452	550	565	53			
3A: Three-phase, 3-phase cut-off																	
16	-	-	11	P01642116	14	P01642130	-			75	20	135	196	193	3.3		
30 F	-	-	21	P01642127	26	P0164231	-			120	40	135	196	193	3.3		
45	-	-	31	P01642128	39	P0164232	47	P0164244	180	63	164	276	238	6.6			
60	-	-	42	P01642129	52	P0164233	62	P0164245	220	100	164	276	238	6.6			
100 F	-	-	69	P01642120	87	P0164234	104	P0164246	390	180	164	276	238	8.4			
130	-	-	90	P01642121	112	P0164235	135	P0164247	540	200	375	361	283	23.4			
170	-	-	118	P01642122	147	P0164236	177	P0164248	550	315	375	361	283	23.4			
230 F	-	-	159	P01642123	199	P0164237	-			840	315	375	373	283	24.9		
240 F	-	-	-	-	240	P0164249	1000	315	375	373	283	24.9					
280 F	-	-	194	P0164224	243	P0164238	-			1050	350	375	373	283	24.9		
650 F	-	-	450	P0164227	563	P0164241	676	P0164252	2200	900	344	640	395	37			
1000 F	-	-	693	P0164228	866	P0164242	1040	P0164253	4150	2x1000	618	550	565	72			
1400 F	-	-	-	-	1212	P0164243	1455	P0164254	5100	4x900	618	550	565	72			
1500 F	-	-	1040	P0164229	-				5200	4x900	618	550	565	72			

[F]: Model equipped with fans

Power controllers | THYRITOP 400

PRODUCT ADVANTAGES

- Resistive and inductive loads
- Use from 230 VAC to 690 VAC and from 37 A to 2,900 A
- Built-in ultra-fast fuse
- Model with 1, 2 or 3-phase cut-off and multizone control
- Configurable via LBA graphical unit or **THYRITOP-Tool PRO** software
- Colour LBA3 touch screen which can be integrated on the power switch or used remotely
- Three analogue outputs and three configurable relays
- Energy meter and recording of events
- dASM anti-flicker system
- Digital communication via daughter boards



► Description

The **THYRITOP 400** models are latest-generation communicating power controllers. They are **specially designed for controlling resistive or inductive loads** in single-phase mode (1P), three-phase mode with two-phase cut-off (2P) or three-phase mode with three-phase cut-off (3P). **Multizone operation is included to control one, two or three independent zones with a single THYRITOP 400.**

► Operation

- The built-in electronic system is designed for control by wave train or phase angle or in mixed mode.
- The MOSI mode, a combination of the TAKT and VAR modes, can be used with the **THYRITOP 400** - 1P or 3P models. It is ideal for loads with a high Rhot / Rcold coefficient made of sensitive materials such as molybdenum disilicide by limiting the current peaks.
- Resistive loads ($R_{hot} / R_{cold} < 20$)
- Inductive loads ($B < 1.45 \text{ T}$)
- Modulation period (TAKT and SSSD modes) adjustable from 20 to 5,000 ms.
- 100%-digital configuration can be performed:
 - Either via the LBA (plug-in or remote graphical interface)
 - Or with a PC using a micro-USB connection and the **THYRITOP-Tool PRO** software.

► Control circuit

The **THYRITOP 400** offers four possibilities for setpoint inputs.

	Analogue:
Setpoint 1	- 0/4... 20 mA ($R_i = 60 \Omega$) by default - 0... 5 V ($R_i = 30 \text{ k}\Omega$) - 0... 10 V ($R_i = 10 \text{ k}\Omega$)
Setpoint 2	Same as Setpoint 1 (0...10 V by default)
Setpoint 3	Digital, via communication bus
Setpoint 4	Digital, for manual setpoint via LBA or digital potentiometric input
Operations	<ul style="list-style-type: none">• Each setpoint can be activated/deactivated• Addition, subtraction, multiplication between the 4 setpoints

► Selection guide

	THYRITOP 400		
	1A	2A	3A
Network			
Single-phase	■		
Three-phase, 2-phase cut-off		■	
Three-phase, 3-phase cut-off			■
Current range	37 A... 2,900 A		
Voltage range	230 V to 500 V, 690 V		
Load			
Constant resistance	■		
Variable resistance	■		
Transformer and inductor	■		
Operation			
On-off	■	■	■
Syncopated wave train	■	■	■
Phase angle	■		■
Mixed	■	■	■
Control			
Analogue input		■	
Potentiometric input		■	
Digital input		■	
Functions			
$U, U^2 / I, I^2 / P$ control		■	
$U / I / P$ limitation		■	
Retransmission		■	
Load fault detection		■	
Diagnosis		■	
Alarm		■	
Synchronization		■	
Communication		■	
Power fuses		■	

■ = HRLP1

► Power circuit

Rated current	37 A to 2,900 A
Rated voltage	230 V to 500 V, 690 V
Network frequency	47 Hz to 63 Hz
Operating voltage	500 V model: 230 V (-20 %) to 500 V (+10 %) 690 V model: 500 V (-20 %) to 690 V (+10 %)

► General specifications

Control	<ul style="list-style-type: none"> • U and U^2 to $\pm 0.5\%$ • I and I^2 to $\pm 0.5\%$ • P to $\pm 1\%$ • No control
Limitation	<ul style="list-style-type: none"> • Voltage / Current / Peak current / Power • Independent of the control • Min. and Max. operating points
Supervision	<ul style="list-style-type: none"> • Internal faults • Partial load fault • Under or overvoltage • Under or overcurrent • Excessive temperature • Fuse blown, etc.
Alarm	3 configurable relays (250 V / 6 A)
Fault indication	7 LEDs on front panel Display on graphical interface (optional)
Recording	Up to 64 time/date-stamped events (real-time clock)
Retransmission	3 configurable analogue outputs [0...10 V or 0/4... 20 mA]

Auxiliary inputs / outputs (standard)	6 digital inputs (DI) 3 analogue inputs and 3 outputs
Auxiliary power supply	95 V...265 Vac or 24 Vdc
Voltage / current measurements	<ul style="list-style-type: none"> • Internal transformers • Possibility of wiring external transformers
Configuration	<ul style="list-style-type: none"> • Via the LBA3 graphical interface • Via the THYRITOP-Tool PRO software [RS232 link]
Insulation	As per EN 50178
Installation conditions	<ul style="list-style-type: none"> • Vertical mounting • Power connection at bottom
Climatic conditions	<ul style="list-style-type: none"> • -10 °C...+45 °C unventilated models • -10 °C...+35 °C HF models • -10 °C...+55 °C with reduced current [-2 % of rated current per °C]
Compliance	CE + UL

► LBA3 graphical interface

TOUCH DISPLAY

New-generation graphical interface for simple, intuitive navigation



- 2.8" colour touch screen
- Display of up to 6 quantities simultaneously as bargraphs, instantaneous values or curves
- Recording of the curves for processing later on
- Configuration facilitated by question-and-answer dialogue in the "Easy Start" menu
- Equipped with internal storage for saving the parameters. Particularly useful for reconfiguring or cloning controllers. Possibility of transferring configurations on to an SD card.
- Remote display: a connection kit allows users to mount the LBA3 on the front panel of a cabinet
- Bluetooth fonction (option)

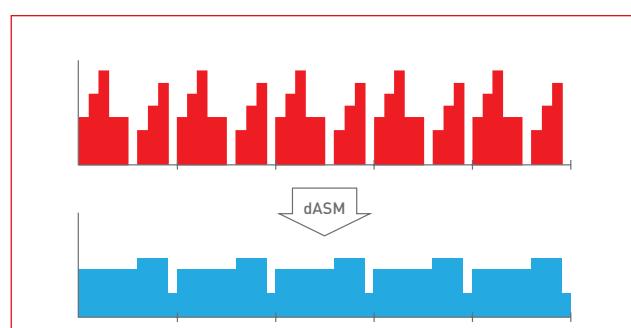
► Accessories

Mounting fixture, configuration software, communication boards ► page 17

► Anti-Flicker solution: optimize your network load

dASM synchronization

For installations comprising several THYRITOP 400 units, it is possible to adjust the moment when each of them closes. This optional function allows smoothing of the network power, thus optimizing energy consumption. The **anti-flicker system** significantly reduces the current peaks due to simultaneous closure of several power controllers configured in TAKT mode.



Supervision functions are available to enable flagging of information (e.g. a relay indicating that the authorized power has been exceeded) or even power cut-off functions to avoid exceeding the maximum network power (e.g. by limiting or totally shutting down non-priority zones). This can be used to synchronize up to 32 THYRITOP 400 units connected to the same electrical network. They can be connected very simply with RJ45 cables, allowing distances of up to 100 m between units.

► Indications and connections

Status indicators

On the front panel, 7 LEDs are provided to view the status of the **THYRITOP 400**

- **ON/READY:** indicates whether the TH400 is powered or if there is a major fault.
- **LIMIT:** indicates whether the TH400 is limiting the current, voltage or power.
- **PULSE LOCK:** TH400 inhibited.
- **FAULT:** a fault is present (e.g. partial or total load failure)
- **CONTROL 1,2,3:** flashes at a rate proportional to the pulse width modulation performed by the power controller (2 and 3 available in three-phase or 3 x single-phase operation).



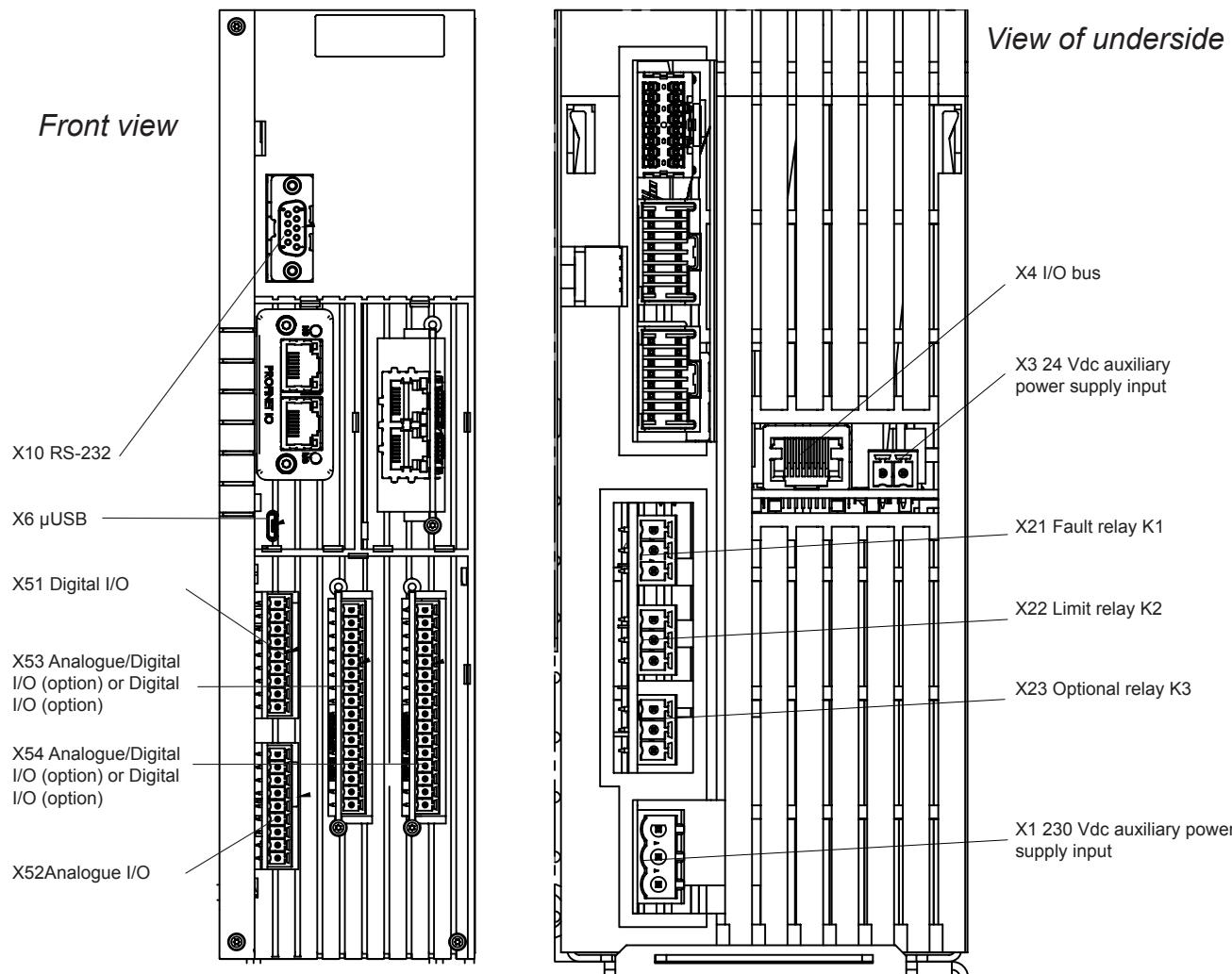
Programming via μUSB

Connectors

Analogue and digital I/O

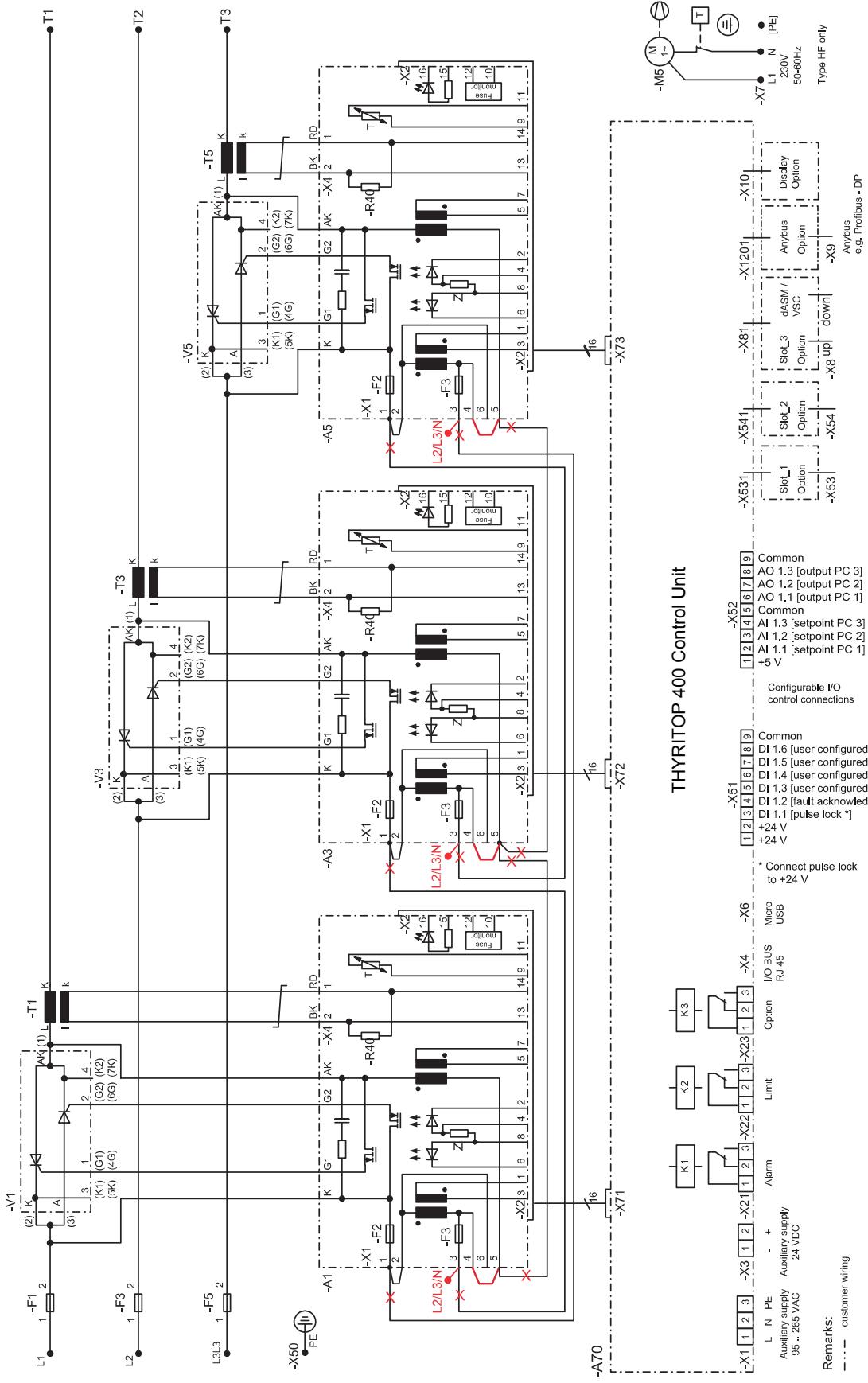
The front of the **THYRITOP 400** is equipped with four I/O connectors, plus two others available as an option.

The underside of the TH400 is equipped with 6 standard I/O connectors.



► Application Diagram

Multizone operation: 3 x single-phase



REFERENCES

Circuit	Rated current (A)					Power dissipation (W)	Fuse (A)	Dimensions (mm)			Weight (kg)			
		500 V		690 V				L	H	D				
		Rated power (kW)	HRLP model ref.	Rated power (kW)	HRLP model ref.									
1P: Single-phase	37	19	P01656713	-	-	105	50	150	320	229	6			
	75	38	P01656714	-	-	130	100	150	320	229	6			
	80	-	-	55	P01656725	125	100	200	320	229	8			
	110	56	P01656715	-	-	175	180	150	320	229	6			
	130	65	P01656716	-	-	190	200	200	320	229	8			
	170	85	P01656717	-	-	220	315	200	320	229	8			
	200 F	-	-	138	P01656726	260	250	200	370	229	9			
	280 F	140	P01656718	-	-	365	350	200	370	229	9			
	300 F	-	-	207	P01656727	360	350	174	414	340	15			
	495 F	248	P01656719	-	-	595	630	174	414	340	15			
	500 F	-	-	345	P01656794	625	630	174	414	340	15			
	650 F	325	P01656720	-	-	750	900	174	414	340	15			
	780 F	-	-	538	P01656728	910	2x630	240	685	505	35			
	1,000 F	500	P01656721	-	-	1450	2x1000	240	685	505	35			
	1,400 F	-	-	966	P01656729	1900	4x700	240	685	505	35			
	1,500 F	750	P01656722	-	-	1775	4x900	240	685	505	35			
	2,000 F	-	-	1380	P01656730	3200	4x900	521	577	445	50			
	2,100 F	1050	P01656723	-	-	2600	4x1000	521	577	445	50			
	2,600 F	-	-	1794	P01656731	3450	4x1400	603	577	470	62			
	2,900 F	1450	P01656724	-	-	3400	4x1500	603	577	470	62			
2P: Three-phase, 2-phase cut-off	37	32	P01656744	-	-	175	50	225	320	229	10			
	75	65	P01656745	-	-	220	100	225	320	229	10			
	80	-	-	96	P01656756	225	100	325	320	229	12			
	110	95	P01656746	-	-	310	180	225	320	229	10			
	130	113	P01656747	-	-	350	200	325	320	229	12			
	170	147	P01656748	-	-	410	315	325	320	229	12			
	200 F	-	-	239	P01656757	485	250	325	397	229	15			
	280 F	242	P01656749	-	-	700	350	325	397	229	15			
	300 F	-	-	359	P01656758	640	350	261	414	340	22			
	495 F	429	P01656750	-	-	1150	630	261	414	340	22			
	500 F	-	-	597	P01656795	1225	630	261	414	340	22			
	650 F	583	P01656751	-	-	1465	900	261	414	340	22			
	780 F	-	-	932	P01656759	1700	2x630	410	685	505	54			
	1,000 F	866	P01656752	-	-	2865	2x1000	410	685	505	54			
	1,400 F	-	-	1673	P01656760	3750	4x700	410	685	505	54			
	1,500 F	1299	P01656753	-	-	3510	4x900	410	685	505	54			
	1,850 F	-	-	2210	P01656761	5700	4x900	526	837	445	84			
	2,000 F	1732	P01656754	-	-	4800	4x1000	526	837	445	84			
	2,400 F	-	-	2868	P01656762	6400	4x1400	603	837	470	107			
	2,750 F	2381	P01656755	-	-	6200	4x1500	603	837	470	107			
3P: Three-phase, 3-phase cut-off	37	32	P01656775	-	-	330	50	300	320	229	14			
	75	65	P01656776	-	-	400	100	300	320	229	14			
	80	-	-	96	P01656787	350	100	450	320	229	17			
	110	95	P01656777	-	-	540	180	300	320	229	14			
	130	113	P01656778	-	-	560	200	450	320	229	17			
	170	147	P01656779	-	-	650	315	450	320	229	17			
	200 F	-	-	239	P01656788	740	250	450	397	229	20			
	280 F	242	P01656780	-	-	1070	350	450	397	229	20			
	300 F	-	-	359	P01656789	1020	350	348	430	340	30			
	495 F	429	P01656781	-	-	1800	630	348	430	340	30			
	500 F	-	-	597	P01656796	1825	630	348	430	340	30			
	650 F	563	P01656782	-	-	2265	900	348	430	340	30			
	780 F	-	-	932	P01656790	2740	2x630	575	685	505	74			
	1,000 F	866	P01656783	-	-	4730	2x1000	575	685	505	74			
	1,400 F	-	-	1673	P01656791	5600	4x700	575	685	505	74			
	1,500 F	1299	P01656784	-	-	5335	4x900	575	685	505	74			
	1,700 F	-	-	2210	P01656792	8000	4x900	526	1094	445	119			
	1,850 F	1602	P01656785	-	-	6900	4x1000	526	1094	445	119			
	2,200 F	-	-	2868	P01656793	9000	4x1400	603	1094	470	152			
	2,600 F	2251	P01656786	-	-	8700	4x1500	603	1094	470	152			

(F): Model equipped with fans

Communicating with THYRITOP

All the products in the range from the **THYRITOP 20** upwards can be fitted with digital communication interfaces to communicate with the control systems on an installation, such as PCs, PLCs or supervision systems.

A large number of protocols are available:

- Profibus DPV1
- ProfiNET
- Other types
- Modbus RTU
- Modbus TCP
- on request
- DeviceNet
- EtherNet/IP

Depending on the **THYRITOP** used, it will then be possible for the control system to:

- **transmit the setpoints**
- **read the values in real time**, such as network voltage, charge voltage, current, power, status, etc.
- **access the THYRITOP parameters** to perform advanced functions.

► Bus modules

for THYRITOP 20, 30 and 300

Communication is established by means of add-on bus modules mounted on a DIN rail.

Each module has a dedicated protocol and is seen as a single slave on the network with its own address. Up to 8 **THYRITOPs** from different ranges and of different types and calibres can be connected to each bus module.

In addition, they have 8 logic outputs and extra inputs for switching between the Local and Remote control modes.

Special cables are available as an option to link the modules and the **THYRITOPs**.



► Ethernet bus module



► Thyritop 400 communication module

ACCESSORIES	THYRITOP 20	THYRITOP 30	THYRITOP 300	THYRITOP 400	REFERENCES
Profibus DP bus module	•	•	•		P01645952
Modbus RTU bus module	•	•	•		P01646953
CANopen bus module	•	•	•		P01646959
DeviceNet bus module	•	•	•		P01646960
Ethernet bus module [Profinet, Modbus TCP, Ethernet IP]	•	•	•		P01646961
4 communication bus-Thyritop cables 1.5 m long	•	•	•		P01646954
4 communication bus-Thyritop cables 2.5 m long	•	•	•		P01646955
Profibus DP communication module				•	P01650007
Modbus RTU communication module				•	P01650009
DeviceNet communication module				•	P01650011
Ethernet MODBUS TCP communication module				•	P01650010

Dedicated configuration and display software

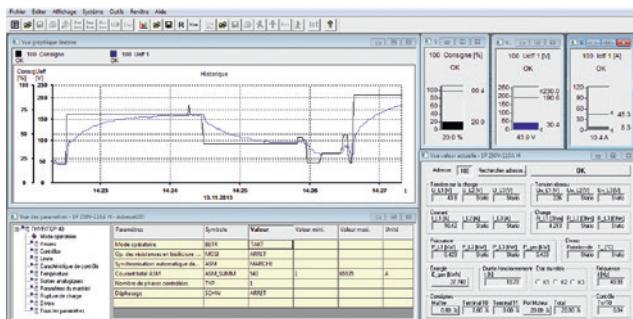
► Thyritop-Tool*

for THYRITOP 40

This software, which runs in Windows, can be used to communicate the power controllers via a serial link.

It allows users to:

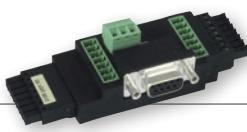
- **adjust the parameters** (operating modes, limits, indication)
- **command** the controller from the PC and view all the instantaneous quantities
- **display and save** measurement curves
- **record the parameters and compare** sets of parameters



PC- THYRITOP connection adapter

For the **THYRITOP 20*** and **30***, a configuration interface has to be added to connect via RS232. On the **THYRITOP 400** the interface is built-in. An RS232 connection cable is available.

RS232 configuration interface ↗

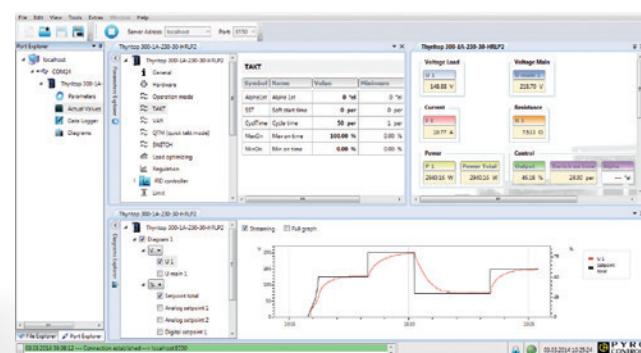


► Thyritop-Tool Pro

for THYRITOP 20, 30, 300 and 400

This software can be used to **view and set the parameters of power controllers**, with intuitive navigation among the parameters, via Ethernet (RJ45) or via a specific USB cable.

With Ethernet connections, it is possible to **supervise multiple power controllers** for a better overview of the parameters.



► LBA3 graphical interface: choose intuitive navigation

Interface option for simple, **intuitive navigation with the THYRITOP 400** ▶ page 13

For a remote Installation, a connection kit is available for mounting the LBA3 on the cabinet front panel.



ACCESSORIES	THYRITOP 20	THYRITOP 30	THYRITOP 300	THYRITOP 400	REFERENCES
Thyritop-Tool Pro	•	•	•	•	P01656931
Thyritop 20* and 30*/RS232 configuration interface	•	•			P01646470
RS232 cable, DB9 M/F, length 5 m				•	P01646936
USB connection cable, Thyritop 300/PC			•		P01646963
LBA3 graphical interface				•	P01650001
LBA3 cabinet mounting kit ((bracketing + 2.5m cable))				•	P01650003

* Software also available for the previous THYRITOP 20 and 30 versions: H1, HRL1 and HLRP1 versions.

► Optimize the load on your network with Thyritop Power Manager

When coupled with the **THYRITOP 30** or **300**, the Thyritop Power Manager can be used to optimize the overall load on your electrical network by staggering the activations of the different power control zones. It is particularly simple to implement and can be adjusted by switches and potentiometers or by software.

It can control up to 10 power controllers.

In addition to its prime function, which is synchronization, it also offers the following functions:

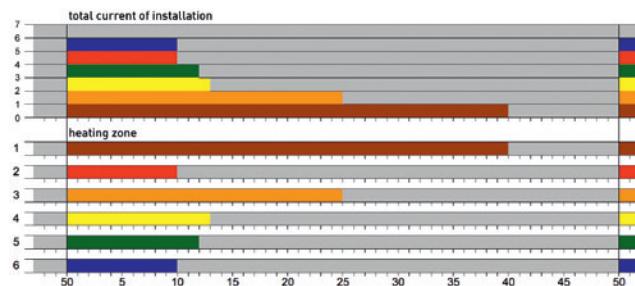
- **auxiliary inputs** for measuring current or voltage

- **power calculation** and energy meter
- **measurement of the network** voltage and temperature
- **configurable alarm logic outputs** (e.g. to monitor the network peak current)
- **connection possible with a bus module** for operation as an Inputs/Outputs module

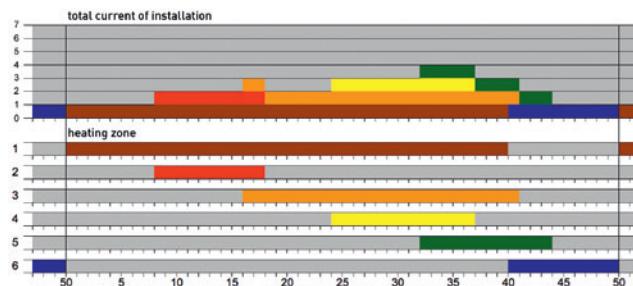


Example of 6 heating zones

without synchronization



with Thyritop Power Manager synchronization



The **Power Manager** module allows users to stagger (offset) the reference periods of each power controller. In this way, zone 1 starts at T0, zone 2 at T0+T/6, zone 3 at T0+2T/6, etc. The effect on the total current consumed is visible immediately.

► Anti-Flicker Solution For THYRITOP 400

The dASM module is available as an option.

► DIN-rail mounting fixtures for THYRITOP 20 and 30

Choice of two DIN-rail mounting fixtures depending on model:
16 A and 30 A or 45 A and 60 A.

► Power connector for THYRITOP 300

For THYRITOP 300. Spare power connector (for 16 A and 30 A models).

ACCESSORIES	THYRITOP 20	THYRITOP 30	THYRITOP 300	THYRITOP 400	REFERENCES
Multi-zone synchronization					
Thyritop Power Manager		•	•		P01646958
dASM synchronization				•	P01650002
Mounting and connection accessories					
DIN-rail mounting fixture (for 16A and 30A models)	•	•			P01646951
DIN-rail mounting fixture (for 45A and 60A models)	•	•			P01646965
Replacement power connector (for 16A and 30A models)			•		P01646962

► Selection assistance and training

With its extensive experience, **Pyrocontrole** can help you choose the best power controller for your application in order to optimize equipment costs and performance on your installation.

We can also provide:

- **On-site commissioning services**
- **Training** in power control and use of the **THYRITOPs**
- **Dedicated technical support**

10 subsidiaries worldwide

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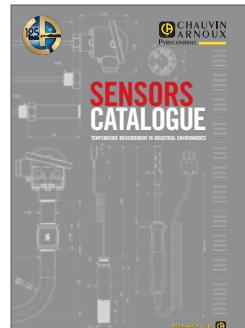
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